

# Nexion interprets Marble

## TEXTURE COLLECTION

Texture collection brings back the intense visual and tactile experience inherited by the most prestigious and wise marble processing methods. Century old practices refined and perfected overtime bring further nobility to stones already rich by their very nature.

By restlessly studying these processes down to the smallest detail, Nexion has selected six precious marble variants - Statuario, Crema Europa, Pulpis Grigio, Calacatta, Frappuccino and Port Lorent - devising surfaces that exalts the aesthetic range of their graphics with three variety of 3D textures: "rigata", "pettinata" and "bocciardata". Surfaces that, given the high reflecting power of Nexion marbles, are able to give life to fascinating and unprecedented optical effects.

The result is an exceptional 3D textured collection, able to attribute a vibrant contemporary design to an element of timeless charm as marble. A collection that brings the best inspiration of contemporary Italian design to every type of space and environment.



reddot winner 2020

## Nexion about

Nexion is a brand of Nexion Surfaces, a multinational ceramic company that is the result of a partnership between two large family groups that have always been leaders in their reference markets: Ceramiche Speranza, the best in its class Italian firm founded in 1961, that has setup the state of the art manufacturing facilities in India together with the Aghara family, one of the leading players in ceramics and sanitary ware in India since 1977.

With mastery of technology and design, we turn the best of the Italian tradition and lifestyle into contemporary ceramic surfaces that can be source of inspiration for architects and designers around the world.

Open-minded and keen to learn from customers and partners, we are committed to deliver the best quality and service and we believe that our work ends when our clients fulfill their desires and achieve their goals.

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MARBLE | Texture

## 6 Inspirations

varieties of marble in different elegant and suggestive tones.



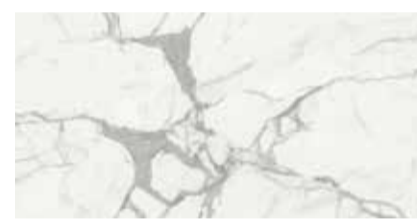
Statuario



Crema Europa



Pulpis Grigio



Calacatta



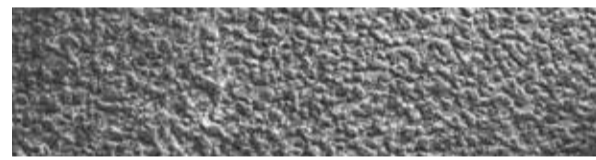
Frappuccino



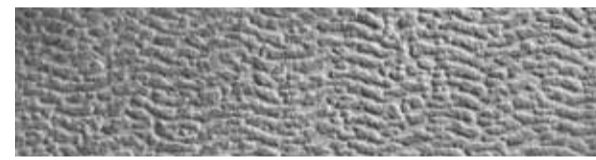
Port Lorent

## 3 Textures

to find the best aesthetic effect for every single project.



Bocciardato



Pettinato



Rigato

## 2 Sizes

to exploit all architectural and creative potential.

120x240 cm | 60x120 cm



120x240 cm



60x120

Size	Statuario	Crema Europa	Pulpis Grigio
120x240 cm	Statuario 120x240 cm F14TEXA0BRO Bocciardato F14TEXA0TRO Pettinato F14TEXA0RRO Rigato	Crema Europa 120x240 cm F14TEXB0BRO Bocciardato F14TEXB0TRO Pettinato F14TEXB0RRO Rigato	Pulpis Grigio 120x240 cm F14TEYG0BRO Bocciardato F14TEYG0TRO Pettinato F14TEYG0RRO Rigato
60x120 cm	Statuario 60x120 cm F62TEXA0BRO Bocciardato F62TEXA0TRO Pettinato F62TEXA0RRO Rigato	Crema Europa 60x120 cm F62TEXB0BRO Bocciardato F62TEXB0TRO Pettinato F62TEXB0RRO Rigato	Pulpis Grigio 60x120 cm F62TEYG0BRO Bocciardato F62TEYG0TRO Pettinato F62TEYG0RRO Rigato

Size	Calacatta	Frappuccino	Port Lorent
120x240 cm	Calacatta 120x240 cm F14TEXA1BRO Bocciardato F14TEXA1TRO Pettinato F14TEXA1RRO Rigato	Frappuccino 120x240 cm F14TEXF0BRO Bocciardato F14TEXF0TRO Pettinato F14TEXF0RRO Rigato	Port Lorent 120x240 cm F14TEKK0BRO Bocciardato F14TEKK0TRO Pettinato F14TEKK0RRO Rigato
60x120 cm	Calacatta 60x120 cm F62TEXA1BRO Bocciardato F62TEXA1TRO Pettinato F62TEXA1RRO Rigato	Frappuccino 60x120 cm F62TEXF0BRO Bocciardato F62TEXF0TRO Pettinato F62TEXF0RRO Rigato	Port Lorent 60x120 cm F62TEKK0BRO Bocciardato F62TEKK0TRO Pettinato F62TEKK0RRO Rigato

### Nexion installation suggestions

Nexion recommends 2 mm joint for optimal aesthetics taking advantage of the tiles caliber in multi-sized applications. Both cement and epoxy grout can be used; grout-design color matching advisable for optimal aesthetics. It is not recommended to use grouting with colored pigments in contrast with the color of the tiles. For detailed installation guidelines log on [www.nexiontiles.com](http://www.nexiontiles.com)

### Nexion quality standards

ALL TESTS ARE CARRIED OUT BY ITALIAN LABORATORIES ACCREDITED ACCORDING TO ISO/IEC 17025:2017 Standards according to ISO 13006: Annex G - EN 14411: Annex G. Dry - Pressed Ceramic Tiles.

QUALITY ITEMS	TECHNICAL FEATURE	STANDARD METHOD ISO	UNIT	REQUIREMENTS ISO 13006:2018(E) E <sub>1</sub> < 0.5% GROUP B1a	NEXION Values	
					SIZE < 1200 mm	SIZE > 1200 mm (SLABS)
DIMENSIONS AND SURFACE QUALITY	Width	ISO 10545 - 2	mm	± 0.3%	% mm	± 0.1% ± 0.8 mm ± 0.1% ± 1 mm
	Length	ISO 10545 - 2	mm	± 0.3%	% mm	± 0.1% ± 0.8 mm ± 0.1% ± 1.2 mm
	Thickness	ISO 10545 - 2	mm	± 5.0%	% mm	± 4% ± 0.5 mm ± 4% ± 0.5 mm
	Straightness of Side	ISO 10545 - 2	mm	± 0.3%	% mm	± 0.1% ± 0.8 mm ± 0.1% ± 1 mm
	Rectangularity	ISO 10545 - 2	mm	± 0.3%	% mm	± 0.1% ± 1.3 mm ± 0.1% ± 1.5 mm
	Surface Flatness	ISO 10545 - 2	mm	± 0.4%	% mm	± 0.1% ± 1.8 mm ± 0.2% ± 3 mm
	Surface Quality	ISO 10545 - 2	-	-	A minimum of 95% of the tiles are to be free from visible defects which can impair the appearance of a major area of tiles	95%
PHYSICAL PROPERTIES	Water Absorption	ISO 10545 - 3	%	≤ 0.5% Individual 0.6%	Avg. ≤ 0.08% Individual 0.2%	
	Modulus of Rupture	ISO 10545 - 4	N/mm <sup>2</sup>	Min. 35, Individual Min. 32	Min. 42	
	Breaking Strength	ISO 10545 - 4	N	Not less than 1300	Min. 1800	
	Moisture Expansion	ISO 10545 - 10	mm/m	-	0,02	
	Surface Abrasion	ISO 10545-7	Class	Minimum Class -II Report abrasion class and cycles passed	Class IV (> 2100 Cycles)	
	Resistance to surface abrasion of glazed tiles intended for use on floors	ISO 10545-7	Class	Minimum Class -II Report abrasion class and cycles passed	Class IV (> 2100 Cycles)	
	Mohs Hardness of surface	NA	-	-	8	
	Coefficient of linear thermal expansion from ambient temperature to 100 °C	ISO 10545 - 8	K <sup>-1</sup>	As declared by the Manufacturer	6x10 <sup>-6</sup> K <sup>-1</sup> max	
	Thermal Shock Resistance	ISO 10545 - 9	-	As declared by the Manufacturer	No damage	
	Crazing Resistance: glazed tiles	ISO 10545 - 11	-	Required	No damage for Min. 10 Cycles	
CHEMICAL PROPERTIES	Bulk Density	ISO 10545 - 3	g/cc	2.2	2.2	
	Impact Resistance	ISO 10545 - 5	-	As declared by the Manufacturer	0,55	
	Frost Resistance	ISO 10545 - 12	-	As declared by the Manufacturer	No change	
	Small color differences	ISO 10545 - 16	-	Plain colored tiles only where required GL: ΔE < 0,75 UGL: ΔE < 1,0	No change	
	Resistance to staining	ISO 10545 - 14	Class	Minimum Class 3	Class 4	
	Resistance to household chemicals and swimming pool salts	ISO 10545 - 13	Class	Minimum B	Minimum A	
	Resistance to acids & alkalis	ISO 10545 - 13	Class	As declared by the Manufacturer	Minimum B	

### Packaging info

Shipments to domestic markets (India)

Nominal Size cm	Thickness mm	Pcs. x box	Sq. mt x box	Weight x box (Kg)
120x240	9	1	2,87	61,00
60x120	9	2	1,43	30,00

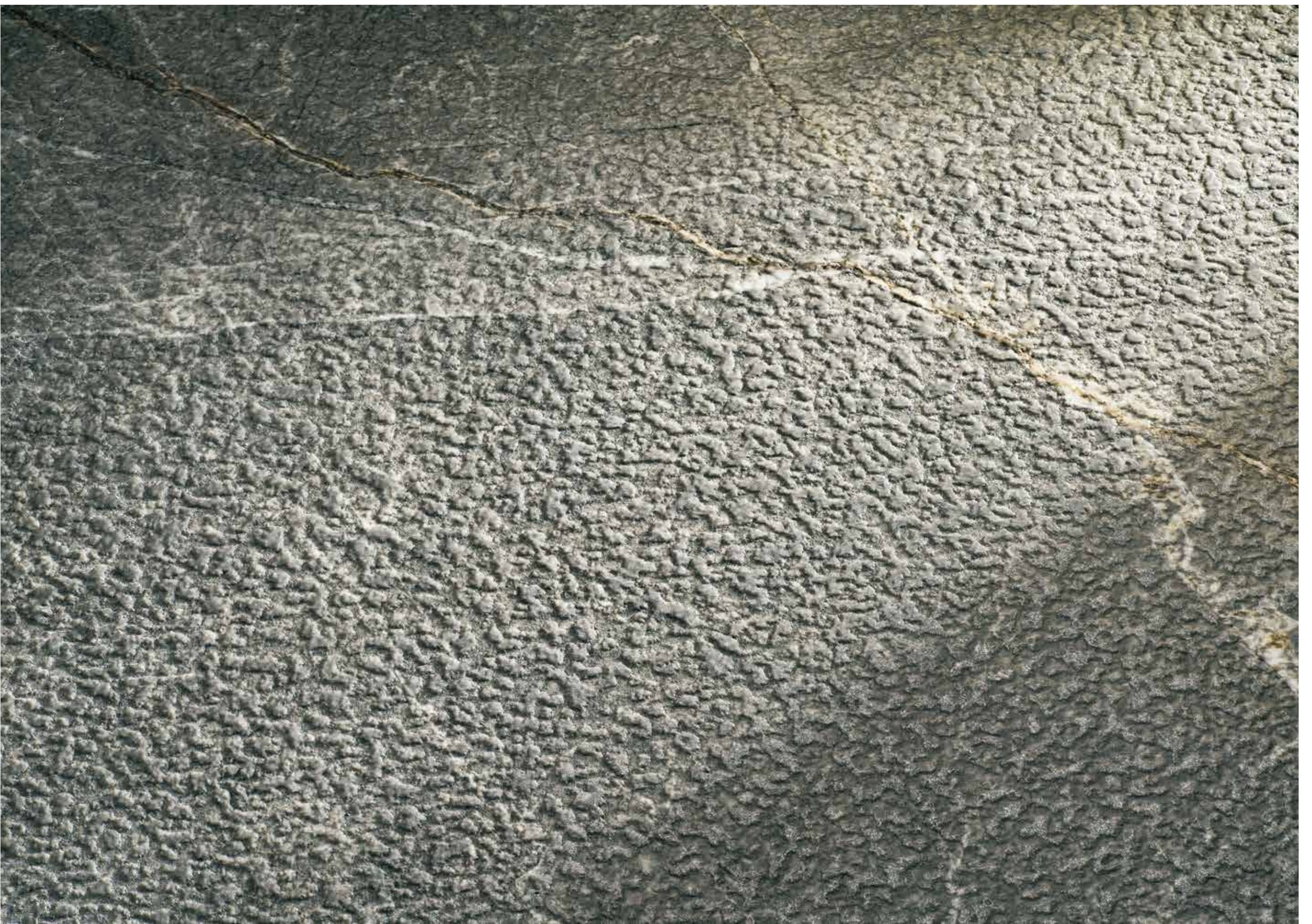
Size	Nominal Size cm	Actual Size cm
120x240	119,8x239,8	
60x120	59,8x119,8	

### Worldwide shipments

Nominal Size cm	Thickness mm	Pcs. x box	Sq. mt x box	Weight x box (Kg)	Box x pallet	Sq. mt x pallet	Pallet weight (Kg)
120x240	9	1	2,87	61,00	37	106,30	2347,00
60x120	9	2	1,43	30,00	32	45,82	1003,00

Tiles are packaged in a random manner and company cannot guarantee the type of faces inside each package.





BOCCIARDATO



PETTINATO



RIGATO